



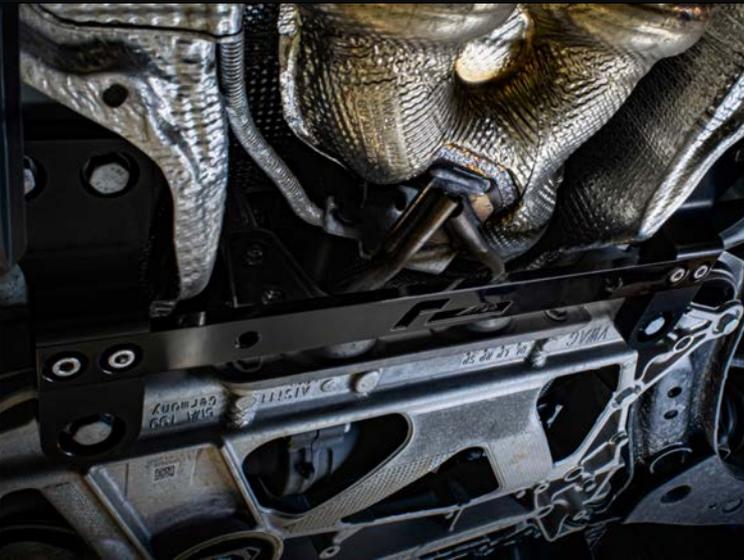
RACINGLINE

Billet Front Subframe Braces

MQB / MQB EVO

VWR810006

FITTING INSTRUCTIONS



WHAT'S IN THE KIT?

- ▷ 2 x RacingLine subframe support
- ▷ 2 x Subframe alignment collars
- ▷ 1 x Aluminium cross brace
- ▷ 4 x M8*15mm

REQUIRED TOOLS AND PARTS

- ▷ 16 & 18mm Socket & Ratchet/Wrench
- ▷ 6mm Allen Key



Installation of VWR810006 Front Subframe Brace :

Step 1:

From under the vehicle loosen and remove 4 x M10 using a 16mm Socket & 2 x M12 using an 18mm socket (Shown in *figure 1*). Once all 6 OEM bolts are removed the OEM braces can be removed and put aside.

Step 2:

Once the OEM brackets have been removed the RacingLine brace can be loosely pre-assembled as shown in *figure 2*. Ensuring the 2 x alignment collars are in place, also highlighted in *figure 2*.

Step 3:

Next offer the pre-assembled brace onto the vehicle and insert the 6 x OEM bolts by hand to secure the brace to the vehicle shown in *figure 3*.

Once in place, torque the M10 to 20Nm + 90° using a 16mm socket and the M12 to 70Nm +180° using a 18mm socket.

Final stage is to tighten the 4 x M8 using a 6mm allen key.

